Step 1: BT System Menu "231" is set as below:

USB Comm Cradle Type: COM

Step 2: BT System Menu "6. File Transfer" is set to below:

- a. Use Device: USB Comm Cradle (COM)
- b. Select PC Software: DataTransferSoftware for BT-W only
- c. Press "Start Standby"

Step 3: Place BT-W on the cradle and power up BT Cradle, connect USB cable from BT Cradle to PC

Step 4: In PC, open BT Data Transfer Software

Can be downloaded from <u>https://www.keyence.com.sg/support/user/bt/download/btw/</u> Search for "Data Transfer Software \*BT-W Series Version"

Step 5: Go to System Setting > Registration > Update, by now there will be USB(COM) appeared. Select and press "OK"

\*if USB COM not appeared, please download from <u>https://www.keyence.com.sg/support/user/bt/download/btw/</u> and search for "USB Driver". After download, extract the files and install the files in USB-COM

Step 6: Press "Top" button to return to main screen, go to "Com by Manual Operation" > Select Connection > Connect

Step 7: Select the files to send from PC ("browse" button) and destination in BT-W

Step 8: Click  $\rightarrow$  button to send